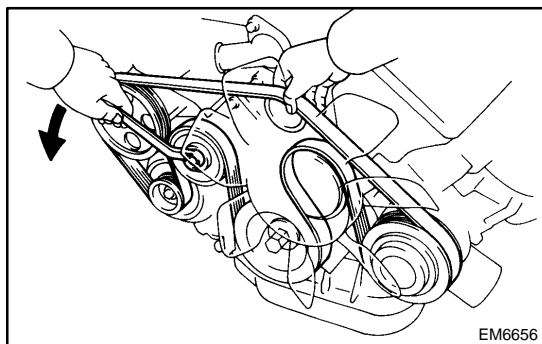


REMOVAL

1. REMOVE AIR CLEANER ASSEMBLY WITH AIR CLEANER HOSE

- Disconnect the MAF meter connector.
- Disconnect the hoses.
- Remove the clamp.
- Remove the 3 bolts and air cleaner assembly with air cleaner hose connected.



2. REMOVE DRIVE BELT

Loosen the drive belt tension by turning the drive belt tensioner counterclockwise, and remove the drive belt.

3. DISCONNECT 2 VACUUM HOSES

Remove the 2 clips and disconnect the 2 vacuum hoses.

4. DISCONNECT RETURN HOSE

Remove the clip and disconnect the return hose.

5. DISCONNECT PRESSURE FEED TUBE

Remove the union bolt and gasket, disconnect the pressure feed tube.

6. REMOVE PS VANE PUMP ASSEMBLY

Remove the 2 bolts, nut, stud bolt and PS vane pump assembly.